



Remplir le blanc pour résoudre chaque problème.

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|------------------|------------------|------------------|------------------|
| _____ + 42 = 50 | 32 + _____ = 40 | _____ + 53 = 60 | 61 + _____ = 70 |
| _____ + 74 = 80 | 91 + _____ = 100 | _____ + 85 = 90 | 58 + _____ = 60 |
| _____ + 71 = 80 | 54 + _____ = 60 | _____ + 49 = 50 | 13 + _____ = 20 |
| _____ + 56 = 60 | 82 + _____ = 90 | _____ + 15 = 20 | 22 + _____ = 30 |
| _____ + 94 = 100 | 78 + _____ = 80 | _____ + 43 = 50 | 19 + _____ = 20 |
| _____ + 31 = 40 | 59 + _____ = 60 | _____ + 84 = 90 | 23 + _____ = 30 |
| _____ + 99 = 100 | 39 + _____ = 40 | _____ + 96 = 100 | 48 + _____ = 50 |
| _____ + 81 = 90 | 92 + _____ = 100 | _____ + 12 = 20 | 5 + _____ = 10 |
| _____ + 14 = 20 | 89 + _____ = 90 | _____ + 45 = 50 | 98 + _____ = 100 |
| _____ + 21 = 30 | 44 + _____ = 50 | _____ + 24 = 30 | 25 + _____ = 30 |
| _____ + 3 = 10 | 79 + _____ = 80 | _____ + 38 = 40 | 35 + _____ = 40 |
| _____ + 7 = 10 | 75 + _____ = 80 | _____ + 17 = 20 | 66 + _____ = 70 |
| _____ + 88 = 90 | 47 + _____ = 50 | _____ + 27 = 30 | 91 + _____ = 100 |
| _____ + 89 = 90 | 57 + _____ = 60 | _____ + 44 = 50 | 21 + _____ = 30 |
| _____ + 56 = 60 | 77 + _____ = 80 | _____ + 97 = 100 | 76 + _____ = 80 |
| _____ + 87 = 90 | 16 + _____ = 20 | _____ + 71 = 80 | 85 + _____ = 90 |
| _____ + 67 = 70 | 83 + _____ = 90 | _____ + 46 = 50 | 64 + _____ = 70 |
| _____ + 12 = 20 | 38 + _____ = 40 | _____ + 75 = 80 | 63 + _____ = 70 |
| _____ + 36 = 40 | 33 + _____ = 40 | _____ + 95 = 100 | 86 + _____ = 90 |
| _____ + 68 = 70 | 98 + _____ = 100 | _____ + 52 = 60 | 81 + _____ = 90 |
| _____ + 94 = 100 | 82 + _____ = 90 | _____ + 54 = 60 | 7 + _____ = 10 |
| _____ + 18 = 20 | 11 + _____ = 20 | _____ + 59 = 60 | 43 + _____ = 50 |
| _____ + 24 = 30 | 6 + _____ = 10 | _____ + 93 = 100 | 99 + _____ = 100 |
| _____ + 23 = 30 | 34 + _____ = 40 | _____ + 65 = 70 | 4 + _____ = 10 |
| _____ + 53 = 60 | 41 + _____ = 50 | _____ + 2 = 10 | 88 + _____ = 90 |



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$$\underline{8} + 42 = 50$$

$$32 + \underline{8} = 40$$

$$\underline{7} + 53 = 60$$

$$61 + \underline{9} = 70$$

$$\underline{6} + 74 = 80$$

$$91 + \underline{9} = 100$$

$$\underline{5} + 85 = 90$$

$$58 + \underline{2} = 60$$

$$\underline{9} + 71 = 80$$

$$54 + \underline{6} = 60$$

$$\underline{1} + 49 = 50$$

$$13 + \underline{7} = 20$$

$$\underline{4} + 56 = 60$$

$$82 + \underline{8} = 90$$

$$\underline{5} + 15 = 20$$

$$22 + \underline{8} = 30$$

$$\underline{6} + 94 = 100$$

$$78 + \underline{2} = 80$$

$$\underline{7} + 43 = 50$$

$$19 + \underline{1} = 20$$

$$\underline{9} + 31 = 40$$

$$59 + \underline{1} = 60$$

$$\underline{6} + 84 = 90$$

$$23 + \underline{7} = 30$$

$$\underline{1} + 99 = 100$$

$$39 + \underline{1} = 40$$

$$\underline{4} + 96 = 100$$

$$48 + \underline{2} = 50$$

$$\underline{9} + 81 = 90$$

$$92 + \underline{8} = 100$$

$$\underline{8} + 12 = 20$$

$$5 + \underline{5} = 10$$

$$\underline{6} + 14 = 20$$

$$89 + \underline{1} = 90$$

$$\underline{5} + 45 = 50$$

$$98 + \underline{2} = 100$$

$$\underline{9} + 21 = 30$$

$$44 + \underline{6} = 50$$

$$\underline{6} + 24 = 30$$

$$25 + \underline{5} = 30$$

$$\underline{7} + 3 = 10$$

$$79 + \underline{1} = 80$$

$$\underline{2} + 38 = 40$$

$$35 + \underline{5} = 40$$

$$\underline{3} + 7 = 10$$

$$75 + \underline{5} = 80$$

$$\underline{3} + 17 = 20$$

$$66 + \underline{4} = 70$$

$$\underline{2} + 88 = 90$$

$$47 + \underline{3} = 50$$

$$\underline{3} + 27 = 30$$

$$91 + \underline{9} = 100$$

$$\underline{1} + 89 = 90$$

$$57 + \underline{3} = 60$$

$$\underline{6} + 44 = 50$$

$$21 + \underline{9} = 30$$

$$\underline{4} + 56 = 60$$

$$77 + \underline{3} = 80$$

$$\underline{3} + 97 = 100$$

$$76 + \underline{4} = 80$$

$$\underline{3} + 87 = 90$$

$$16 + \underline{4} = 20$$

$$\underline{9} + 71 = 80$$

$$85 + \underline{5} = 90$$

$$\underline{3} + 67 = 70$$

$$83 + \underline{7} = 90$$

$$\underline{4} + 46 = 50$$

$$64 + \underline{6} = 70$$

$$\underline{8} + 12 = 20$$

$$38 + \underline{2} = 40$$

$$\underline{5} + 75 = 80$$

$$63 + \underline{7} = 70$$

$$\underline{4} + 36 = 40$$

$$33 + \underline{7} = 40$$

$$\underline{5} + 95 = 100$$

$$86 + \underline{4} = 90$$

$$\underline{2} + 68 = 70$$

$$98 + \underline{2} = 100$$

$$\underline{8} + 52 = 60$$

$$81 + \underline{9} = 90$$

$$\underline{6} + 94 = 100$$

$$82 + \underline{8} = 90$$

$$\underline{6} + 54 = 60$$

$$7 + \underline{3} = 10$$

$$\underline{2} + 18 = 20$$

$$11 + \underline{9} = 20$$

$$\underline{1} + 59 = 60$$

$$43 + \underline{7} = 50$$

$$\underline{6} + 24 = 30$$

$$6 + \underline{4} = 10$$

$$\underline{7} + 93 = 100$$

$$99 + \underline{1} = 100$$

$$\underline{7} + 23 = 30$$

$$34 + \underline{6} = 40$$

$$\underline{5} + 65 = 70$$

$$4 + \underline{6} = 10$$

$$\underline{7} + 53 = 60$$

$$41 + \underline{9} = 50$$

$$\underline{8} + 2 = 10$$

$$88 + \underline{2} = 90$$



Remplir le blanc pour résoudre chaque problème.

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|------------------|------------------|------------------|------------------|
| _____ + 26 = 30 | 5 + _____ = 10 | _____ + 92 = 100 | 68 + _____ = 70 |
| _____ + 39 = 40 | 56 + _____ = 60 | _____ + 51 = 60 | 71 + _____ = 80 |
| _____ + 55 = 60 | 15 + _____ = 20 | _____ + 72 = 80 | 29 + _____ = 30 |
| _____ + 12 = 20 | 95 + _____ = 100 | _____ + 69 = 70 | 88 + _____ = 90 |
| _____ + 17 = 20 | 31 + _____ = 40 | _____ + 98 = 100 | 77 + _____ = 80 |
| _____ + 18 = 20 | 83 + _____ = 90 | _____ + 61 = 70 | 94 + _____ = 100 |
| _____ + 16 = 20 | 58 + _____ = 60 | _____ + 89 = 90 | 38 + _____ = 40 |
| _____ + 86 = 90 | 57 + _____ = 60 | _____ + 21 = 30 | 11 + _____ = 20 |
| _____ + 99 = 100 | 45 + _____ = 50 | _____ + 48 = 50 | 62 + _____ = 70 |
| _____ + 7 = 10 | 8 + _____ = 10 | _____ + 59 = 60 | 24 + _____ = 30 |
| _____ + 28 = 30 | 75 + _____ = 80 | _____ + 53 = 60 | 82 + _____ = 90 |
| _____ + 2 = 10 | 35 + _____ = 40 | _____ + 23 = 30 | 6 + _____ = 10 |
| _____ + 37 = 40 | 93 + _____ = 100 | _____ + 64 = 70 | 85 + _____ = 90 |
| _____ + 88 = 90 | 3 + _____ = 10 | _____ + 13 = 20 | 27 + _____ = 30 |
| _____ + 43 = 50 | 25 + _____ = 30 | _____ + 17 = 20 | 47 + _____ = 50 |
| _____ + 11 = 20 | 86 + _____ = 90 | _____ + 45 = 50 | 2 + _____ = 10 |
| _____ + 22 = 30 | 38 + _____ = 40 | _____ + 95 = 100 | 1 + _____ = 10 |
| _____ + 98 = 100 | 62 + _____ = 70 | _____ + 6 = 10 | 63 + _____ = 70 |
| _____ + 9 = 10 | 7 + _____ = 10 | _____ + 54 = 60 | 58 + _____ = 60 |
| _____ + 5 = 10 | 36 + _____ = 40 | _____ + 66 = 70 | 93 + _____ = 100 |
| _____ + 19 = 20 | 56 + _____ = 60 | _____ + 92 = 100 | 94 + _____ = 100 |
| _____ + 51 = 60 | 81 + _____ = 90 | _____ + 71 = 80 | 31 + _____ = 40 |
| _____ + 76 = 80 | 73 + _____ = 80 | _____ + 68 = 70 | 16 + _____ = 20 |
| _____ + 34 = 40 | 96 + _____ = 100 | _____ + 35 = 40 | 84 + _____ = 90 |
| _____ + 53 = 60 | 26 + _____ = 30 | _____ + 79 = 80 | 61 + _____ = 70 |



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<u>4</u> + 26 = 30	5 + <u>5</u> = 10	<u>8</u> + 92 = 100	68 + <u>2</u> = 70
<u>1</u> + 39 = 40	56 + <u>4</u> = 60	<u>9</u> + 51 = 60	71 + <u>9</u> = 80
<u>5</u> + 55 = 60	15 + <u>5</u> = 20	<u>8</u> + 72 = 80	29 + <u>1</u> = 30
<u>8</u> + 12 = 20	95 + <u>5</u> = 100	<u>1</u> + 69 = 70	88 + <u>2</u> = 90
<u>3</u> + 17 = 20	31 + <u>9</u> = 40	<u>2</u> + 98 = 100	77 + <u>3</u> = 80
<u>2</u> + 18 = 20	83 + <u>7</u> = 90	<u>9</u> + 61 = 70	94 + <u>6</u> = 100
<u>4</u> + 16 = 20	58 + <u>2</u> = 60	<u>1</u> + 89 = 90	38 + <u>2</u> = 40
<u>4</u> + 86 = 90	57 + <u>3</u> = 60	<u>9</u> + 21 = 30	11 + <u>9</u> = 20
<u>1</u> + 99 = 100	45 + <u>5</u> = 50	<u>2</u> + 48 = 50	62 + <u>8</u> = 70
<u>3</u> + 7 = 10	8 + <u>2</u> = 10	<u>1</u> + 59 = 60	24 + <u>6</u> = 30
<u>2</u> + 28 = 30	75 + <u>5</u> = 80	<u>7</u> + 53 = 60	82 + <u>8</u> = 90
<u>8</u> + 2 = 10	35 + <u>5</u> = 40	<u>7</u> + 23 = 30	6 + <u>4</u> = 10
<u>3</u> + 37 = 40	93 + <u>7</u> = 100	<u>6</u> + 64 = 70	85 + <u>5</u> = 90
<u>2</u> + 88 = 90	3 + <u>7</u> = 10	<u>7</u> + 13 = 20	27 + <u>3</u> = 30
<u>7</u> + 43 = 50	25 + <u>5</u> = 30	<u>3</u> + 17 = 20	47 + <u>3</u> = 50
<u>9</u> + 11 = 20	86 + <u>4</u> = 90	<u>5</u> + 45 = 50	2 + <u>8</u> = 10
<u>8</u> + 22 = 30	38 + <u>2</u> = 40	<u>5</u> + 95 = 100	1 + <u>9</u> = 10
<u>2</u> + 98 = 100	62 + <u>8</u> = 70	<u>4</u> + 6 = 10	63 + <u>7</u> = 70
<u>1</u> + 9 = 10	7 + <u>3</u> = 10	<u>6</u> + 54 = 60	58 + <u>2</u> = 60
<u>5</u> + 5 = 10	36 + <u>4</u> = 40	<u>4</u> + 66 = 70	93 + <u>7</u> = 100
<u>1</u> + 19 = 20	56 + <u>4</u> = 60	<u>8</u> + 92 = 100	94 + <u>6</u> = 100
<u>9</u> + 51 = 60	81 + <u>9</u> = 90	<u>9</u> + 71 = 80	31 + <u>9</u> = 40
<u>4</u> + 76 = 80	73 + <u>7</u> = 80	<u>2</u> + 68 = 70	16 + <u>4</u> = 20
<u>6</u> + 34 = 40	96 + <u>4</u> = 100	<u>5</u> + 35 = 40	84 + <u>6</u> = 90
<u>7</u> + 53 = 60	26 + <u>4</u> = 30	<u>1</u> + 79 = 80	61 + <u>9</u> = 70



Remplir le blanc pour résoudre chaque problème.

_____ + 79 = 80

32 + _____ = 40

_____ + 21 = 30

18 + _____ = 20

_____ + 49 = 50

56 + _____ = 60

_____ + 61 = 70

81 + _____ = 90

_____ + 33 = 40

76 + _____ = 80

_____ + 52 = 60

89 + _____ = 90

_____ + 69 = 70

48 + _____ = 50

_____ + 15 = 20

7 + _____ = 10

_____ + 12 = 20

8 + _____ = 10

_____ + 41 = 50

26 + _____ = 30

_____ + 19 = 20

57 + _____ = 60

_____ + 91 = 100

28 + _____ = 30

_____ + 66 = 70

23 + _____ = 30

_____ + 75 = 80

36 + _____ = 40

_____ + 34 = 40

92 + _____ = 100

_____ + 27 = 30

46 + _____ = 50

_____ + 11 = 20

6 + _____ = 10

_____ + 98 = 100

3 + _____ = 10

_____ + 86 = 90

72 + _____ = 80

_____ + 9 = 10

24 + _____ = 30

_____ + 55 = 60

5 + _____ = 10

_____ + 95 = 100

87 + _____ = 90

_____ + 42 = 50

1 + _____ = 10

_____ + 35 = 40

83 + _____ = 90

_____ + 73 = 80

63 + _____ = 70

_____ + 36 = 40

72 + _____ = 80

_____ + 53 = 60

78 + _____ = 80

_____ + 61 = 70

89 + _____ = 90

_____ + 68 = 70

51 + _____ = 60

_____ + 86 = 90

38 + _____ = 40

_____ + 13 = 20

56 + _____ = 60

_____ + 99 = 100

3 + _____ = 10

_____ + 92 = 100

35 + _____ = 40

_____ + 88 = 90

24 + _____ = 30

_____ + 12 = 20

67 + _____ = 70

_____ + 84 = 90

49 + _____ = 50

_____ + 62 = 70

66 + _____ = 70

_____ + 74 = 80

47 + _____ = 50

_____ + 4 = 10

29 + _____ = 30

_____ + 43 = 50

83 + _____ = 90

_____ + 82 = 90

18 + _____ = 20

_____ + 79 = 80

21 + _____ = 30

_____ + 54 = 60

39 + _____ = 40

_____ + 27 = 30

5 + _____ = 10

_____ + 37 = 40

59 + _____ = 60

_____ + 96 = 100

28 + _____ = 30

_____ + 26 = 30

25 + _____ = 30

_____ + 77 = 80

45 + _____ = 50

_____ + 41 = 50

75 + _____ = 80

_____ + 11 = 20

22 + _____ = 30



Remplir le blanc pour résoudre chaque problème.

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|---------------------|---------------------|---------------------|--------------------|
| <u>1</u> + 79 = 80 | 32 + <u>8</u> = 40 | <u>9</u> + 21 = 30 | 18 + <u>2</u> = 20 |
| <u>1</u> + 49 = 50 | 56 + <u>4</u> = 60 | <u>9</u> + 61 = 70 | 81 + <u>9</u> = 90 |
| <u>7</u> + 33 = 40 | 76 + <u>4</u> = 80 | <u>8</u> + 52 = 60 | 89 + <u>1</u> = 90 |
| <u>1</u> + 69 = 70 | 48 + <u>2</u> = 50 | <u>5</u> + 15 = 20 | 7 + <u>3</u> = 10 |
| <u>8</u> + 12 = 20 | 8 + <u>2</u> = 10 | <u>9</u> + 41 = 50 | 26 + <u>4</u> = 30 |
| <u>1</u> + 19 = 20 | 57 + <u>3</u> = 60 | <u>9</u> + 91 = 100 | 28 + <u>2</u> = 30 |
| <u>4</u> + 66 = 70 | 23 + <u>7</u> = 30 | <u>5</u> + 75 = 80 | 36 + <u>4</u> = 40 |
| <u>6</u> + 34 = 40 | 92 + <u>8</u> = 100 | <u>3</u> + 27 = 30 | 46 + <u>4</u> = 50 |
| <u>9</u> + 11 = 20 | 6 + <u>4</u> = 10 | <u>2</u> + 98 = 100 | 3 + <u>7</u> = 10 |
| <u>4</u> + 86 = 90 | 72 + <u>8</u> = 80 | <u>1</u> + 9 = 10 | 24 + <u>6</u> = 30 |
| <u>5</u> + 55 = 60 | 5 + <u>5</u> = 10 | <u>5</u> + 95 = 100 | 87 + <u>3</u> = 90 |
| <u>8</u> + 42 = 50 | 1 + <u>9</u> = 10 | <u>5</u> + 35 = 40 | 83 + <u>7</u> = 90 |
| <u>7</u> + 73 = 80 | 63 + <u>7</u> = 70 | <u>4</u> + 36 = 40 | 72 + <u>8</u> = 80 |
| <u>7</u> + 53 = 60 | 78 + <u>2</u> = 80 | <u>9</u> + 61 = 70 | 89 + <u>1</u> = 90 |
| <u>2</u> + 68 = 70 | 51 + <u>9</u> = 60 | <u>4</u> + 86 = 90 | 38 + <u>2</u> = 40 |
| <u>7</u> + 13 = 20 | 56 + <u>4</u> = 60 | <u>1</u> + 99 = 100 | 3 + <u>7</u> = 10 |
| <u>8</u> + 92 = 100 | 35 + <u>5</u> = 40 | <u>2</u> + 88 = 90 | 24 + <u>6</u> = 30 |
| <u>8</u> + 12 = 20 | 67 + <u>3</u> = 70 | <u>6</u> + 84 = 90 | 49 + <u>1</u> = 50 |
| <u>8</u> + 62 = 70 | 66 + <u>4</u> = 70 | <u>6</u> + 74 = 80 | 47 + <u>3</u> = 50 |
| <u>6</u> + 4 = 10 | 29 + <u>1</u> = 30 | <u>7</u> + 43 = 50 | 83 + <u>7</u> = 90 |
| <u>8</u> + 82 = 90 | 18 + <u>2</u> = 20 | <u>1</u> + 79 = 80 | 21 + <u>9</u> = 30 |
| <u>6</u> + 54 = 60 | 39 + <u>1</u> = 40 | <u>3</u> + 27 = 30 | 5 + <u>5</u> = 10 |
| <u>3</u> + 37 = 40 | 59 + <u>1</u> = 60 | <u>4</u> + 96 = 100 | 28 + <u>2</u> = 30 |
| <u>4</u> + 26 = 30 | 25 + <u>5</u> = 30 | <u>3</u> + 77 = 80 | 45 + <u>5</u> = 50 |
| <u>9</u> + 41 = 50 | 75 + <u>5</u> = 80 | <u>9</u> + 11 = 20 | 22 + <u>8</u> = 30 |



Remplir le blanc pour résoudre chaque problème.

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|------------------|------------------|------------------|------------------|
| _____ + 44 = 50 | 18 + _____ = 20 | _____ + 62 = 70 | 69 + _____ = 70 |
| _____ + 19 = 20 | 14 + _____ = 20 | _____ + 99 = 100 | 22 + _____ = 30 |
| _____ + 77 = 80 | 42 + _____ = 50 | _____ + 53 = 60 | 13 + _____ = 20 |
| _____ + 96 = 100 | 48 + _____ = 50 | _____ + 39 = 40 | 88 + _____ = 90 |
| _____ + 85 = 90 | 46 + _____ = 50 | _____ + 93 = 100 | 98 + _____ = 100 |
| _____ + 15 = 20 | 4 + _____ = 10 | _____ + 27 = 30 | 97 + _____ = 100 |
| _____ + 67 = 70 | 2 + _____ = 10 | _____ + 94 = 100 | 92 + _____ = 100 |
| _____ + 81 = 90 | 3 + _____ = 10 | _____ + 73 = 80 | 74 + _____ = 80 |
| _____ + 76 = 80 | 17 + _____ = 20 | _____ + 57 = 60 | 32 + _____ = 40 |
| _____ + 91 = 100 | 49 + _____ = 50 | _____ + 83 = 90 | 45 + _____ = 50 |
| _____ + 89 = 90 | 23 + _____ = 30 | _____ + 36 = 40 | 34 + _____ = 40 |
| _____ + 58 = 60 | 38 + _____ = 40 | _____ + 78 = 80 | 71 + _____ = 80 |
| _____ + 72 = 80 | 51 + _____ = 60 | _____ + 17 = 20 | 86 + _____ = 90 |
| _____ + 25 = 30 | 43 + _____ = 50 | _____ + 14 = 20 | 2 + _____ = 10 |
| _____ + 76 = 80 | 57 + _____ = 60 | _____ + 23 = 30 | 45 + _____ = 50 |
| _____ + 26 = 30 | 94 + _____ = 100 | _____ + 52 = 60 | 46 + _____ = 50 |
| _____ + 29 = 30 | 93 + _____ = 100 | _____ + 96 = 100 | 63 + _____ = 70 |
| _____ + 81 = 90 | 6 + _____ = 10 | _____ + 39 = 40 | 55 + _____ = 60 |
| _____ + 48 = 50 | 53 + _____ = 60 | _____ + 85 = 90 | 87 + _____ = 90 |
| _____ + 9 = 10 | 35 + _____ = 40 | _____ + 7 = 10 | 99 + _____ = 100 |
| _____ + 65 = 70 | 28 + _____ = 30 | _____ + 89 = 90 | 73 + _____ = 80 |
| _____ + 34 = 40 | 69 + _____ = 70 | _____ + 11 = 20 | 92 + _____ = 100 |
| _____ + 71 = 80 | 68 + _____ = 70 | _____ + 82 = 90 | 18 + _____ = 20 |
| _____ + 38 = 40 | 16 + _____ = 20 | _____ + 42 = 50 | 21 + _____ = 30 |
| _____ + 19 = 20 | 72 + _____ = 80 | _____ + 95 = 100 | 84 + _____ = 90 |



Remplir le blanc pour résoudre chaque problème.

$6 + 44 = 50$

$18 + 2 = 20$

$8 + 62 = 70$

$69 + 1 = 70$

$1 + 19 = 20$

$14 + 6 = 20$

$1 + 99 = 100$

$22 + 8 = 30$

$3 + 77 = 80$

$42 + 8 = 50$

$7 + 53 = 60$

$13 + 7 = 20$

$4 + 96 = 100$

$48 + 2 = 50$

$1 + 39 = 40$

$88 + 2 = 90$

$5 + 85 = 90$

$46 + 4 = 50$

$7 + 93 = 100$

$98 + 2 = 100$

$5 + 15 = 20$

$4 + 6 = 10$

$3 + 27 = 30$

$97 + 3 = 100$

$3 + 67 = 70$

$2 + 8 = 10$

$6 + 94 = 100$

$92 + 8 = 100$

$9 + 81 = 90$

$3 + 7 = 10$

$7 + 73 = 80$

$74 + 6 = 80$

$4 + 76 = 80$

$17 + 3 = 20$

$3 + 57 = 60$

$32 + 8 = 40$

$9 + 91 = 100$

$49 + 1 = 50$

$7 + 83 = 90$

$45 + 5 = 50$

$1 + 89 = 90$

$23 + 7 = 30$

$4 + 36 = 40$

$34 + 6 = 40$

$2 + 58 = 60$

$38 + 2 = 40$

$2 + 78 = 80$

$71 + 9 = 80$

$8 + 72 = 80$

$51 + 9 = 60$

$3 + 17 = 20$

$86 + 4 = 90$

$5 + 25 = 30$

$43 + 7 = 50$

$6 + 14 = 20$

$2 + 8 = 10$

$4 + 76 = 80$

$57 + 3 = 60$

$7 + 23 = 30$

$45 + 5 = 50$

$4 + 26 = 30$

$94 + 6 = 100$

$8 + 52 = 60$

$46 + 4 = 50$

$1 + 29 = 30$

$93 + 7 = 100$

$4 + 96 = 100$

$63 + 7 = 70$

$9 + 81 = 90$

$6 + 4 = 10$

$1 + 39 = 40$

$55 + 5 = 60$

$2 + 48 = 50$

$53 + 7 = 60$

$5 + 85 = 90$

$87 + 3 = 90$

$1 + 9 = 10$

$35 + 5 = 40$

$3 + 7 = 10$

$99 + 1 = 100$

$5 + 65 = 70$

$28 + 2 = 30$

$1 + 89 = 90$

$73 + 7 = 80$

$6 + 34 = 40$

$69 + 1 = 70$

$9 + 11 = 20$

$92 + 8 = 100$

$9 + 71 = 80$

$68 + 2 = 70$

$8 + 82 = 90$

$18 + 2 = 20$

$2 + 38 = 40$

$16 + 4 = 20$

$8 + 42 = 50$

$21 + 9 = 30$

$1 + 19 = 20$

$72 + 8 = 80$

$5 + 95 = 100$

$84 + 6 = 90$



Remplir le blanc pour résoudre chaque problème.

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|------------------|-----------------|------------------|------------------|
| _____ + 52 = 60 | 54 + _____ = 60 | _____ + 62 = 70 | 92 + _____ = 100 |
| _____ + 44 = 50 | 35 + _____ = 40 | _____ + 91 = 100 | 36 + _____ = 40 |
| _____ + 84 = 90 | 83 + _____ = 90 | _____ + 56 = 60 | 48 + _____ = 50 |
| _____ + 16 = 20 | 55 + _____ = 60 | _____ + 61 = 70 | 38 + _____ = 40 |
| _____ + 41 = 50 | 4 + _____ = 10 | _____ + 58 = 60 | 12 + _____ = 20 |
| _____ + 68 = 70 | 76 + _____ = 80 | _____ + 69 = 70 | 6 + _____ = 10 |
| _____ + 79 = 80 | 88 + _____ = 90 | _____ + 49 = 50 | 28 + _____ = 30 |
| _____ + 99 = 100 | 15 + _____ = 20 | _____ + 75 = 80 | 11 + _____ = 20 |
| _____ + 53 = 60 | 42 + _____ = 50 | _____ + 17 = 20 | 39 + _____ = 40 |
| _____ + 32 = 40 | 47 + _____ = 50 | _____ + 97 = 100 | 89 + _____ = 90 |
| _____ + 81 = 90 | 51 + _____ = 60 | _____ + 74 = 80 | 66 + _____ = 70 |
| _____ + 67 = 70 | 2 + _____ = 10 | _____ + 1 = 10 | 7 + _____ = 10 |
| _____ + 43 = 50 | 22 + _____ = 30 | _____ + 14 = 20 | 67 + _____ = 70 |
| _____ + 12 = 20 | 11 + _____ = 20 | _____ + 17 = 20 | 37 + _____ = 40 |
| _____ + 96 = 100 | 36 + _____ = 40 | _____ + 76 = 80 | 49 + _____ = 50 |
| _____ + 5 = 10 | 89 + _____ = 90 | _____ + 85 = 90 | 7 + _____ = 10 |
| _____ + 29 = 30 | 75 + _____ = 80 | _____ + 82 = 90 | 26 + _____ = 30 |
| _____ + 78 = 80 | 66 + _____ = 70 | _____ + 1 = 10 | 86 + _____ = 90 |
| _____ + 23 = 30 | 9 + _____ = 10 | _____ + 68 = 70 | 99 + _____ = 100 |
| _____ + 57 = 60 | 72 + _____ = 80 | _____ + 15 = 20 | 74 + _____ = 80 |
| _____ + 95 = 100 | 31 + _____ = 40 | _____ + 18 = 20 | 22 + _____ = 30 |
| _____ + 73 = 80 | 41 + _____ = 50 | _____ + 97 = 100 | 77 + _____ = 80 |
| _____ + 65 = 70 | 53 + _____ = 60 | _____ + 98 = 100 | 69 + _____ = 70 |
| _____ + 28 = 30 | 56 + _____ = 60 | _____ + 45 = 50 | 43 + _____ = 50 |
| _____ + 55 = 60 | 35 + _____ = 40 | _____ + 48 = 50 | 46 + _____ = 50 |



Remplir le blanc pour résoudre chaque problème.

$\underline{8} + 52 = 60$

$54 + \underline{6} = 60$

$\underline{8} + 62 = 70$

$92 + \underline{8} = 100$

$\underline{6} + 44 = 50$

$35 + \underline{5} = 40$

$\underline{9} + 91 = 100$

$36 + \underline{4} = 40$

$\underline{6} + 84 = 90$

$83 + \underline{7} = 90$

$\underline{4} + 56 = 60$

$48 + \underline{2} = 50$

$\underline{4} + 16 = 20$

$55 + \underline{5} = 60$

$\underline{9} + 61 = 70$

$38 + \underline{2} = 40$

$\underline{9} + 41 = 50$

$4 + \underline{6} = 10$

$\underline{2} + 58 = 60$

$12 + \underline{8} = 20$

$\underline{2} + 68 = 70$

$76 + \underline{4} = 80$

$\underline{1} + 69 = 70$

$6 + \underline{4} = 10$

$\underline{1} + 79 = 80$

$88 + \underline{2} = 90$

$\underline{1} + 49 = 50$

$28 + \underline{2} = 30$

$\underline{1} + 99 = 100$

$15 + \underline{5} = 20$

$\underline{5} + 75 = 80$

$11 + \underline{9} = 20$

$\underline{7} + 53 = 60$

$42 + \underline{8} = 50$

$\underline{3} + 17 = 20$

$39 + \underline{1} = 40$

$\underline{8} + 32 = 40$

$47 + \underline{3} = 50$

$\underline{3} + 97 = 100$

$89 + \underline{1} = 90$

$\underline{9} + 81 = 90$

$51 + \underline{9} = 60$

$\underline{6} + 74 = 80$

$66 + \underline{4} = 70$

$\underline{3} + 67 = 70$

$2 + \underline{8} = 10$

$\underline{9} + 1 = 10$

$7 + \underline{3} = 10$

$\underline{7} + 43 = 50$

$22 + \underline{8} = 30$

$\underline{6} + 14 = 20$

$67 + \underline{3} = 70$

$\underline{8} + 12 = 20$

$11 + \underline{9} = 20$

$\underline{3} + 17 = 20$

$37 + \underline{3} = 40$

$\underline{4} + 96 = 100$

$36 + \underline{4} = 40$

$\underline{4} + 76 = 80$

$49 + \underline{1} = 50$

$\underline{5} + 5 = 10$

$89 + \underline{1} = 90$

$\underline{5} + 85 = 90$

$7 + \underline{3} = 10$

$\underline{1} + 29 = 30$

$75 + \underline{5} = 80$

$\underline{8} + 82 = 90$

$26 + \underline{4} = 30$

$\underline{2} + 78 = 80$

$66 + \underline{4} = 70$

$\underline{9} + 1 = 10$

$86 + \underline{4} = 90$

$\underline{7} + 23 = 30$

$9 + \underline{1} = 10$

$\underline{2} + 68 = 70$

$99 + \underline{1} = 100$

$\underline{3} + 57 = 60$

$72 + \underline{8} = 80$

$\underline{5} + 15 = 20$

$74 + \underline{6} = 80$

$\underline{5} + 95 = 100$

$31 + \underline{9} = 40$

$\underline{2} + 18 = 20$

$22 + \underline{8} = 30$

$\underline{7} + 73 = 80$

$41 + \underline{9} = 50$

$\underline{3} + 97 = 100$

$77 + \underline{3} = 80$

$\underline{5} + 65 = 70$

$53 + \underline{7} = 60$

$\underline{2} + 98 = 100$

$69 + \underline{1} = 70$

$\underline{2} + 28 = 30$

$56 + \underline{4} = 60$

$\underline{5} + 45 = 50$

$43 + \underline{7} = 50$

$\underline{5} + 55 = 60$

$35 + \underline{5} = 40$

$\underline{2} + 48 = 50$

$46 + \underline{4} = 50$



Remplir le blanc pour résoudre chaque problème.

- | | | | |
|------------------|------------------|------------------|------------------|
| _____ + 99 = 100 | 57 + _____ = 60 | _____ + 58 = 60 | 43 + _____ = 50 |
| _____ + 48 = 50 | 67 + _____ = 70 | _____ + 96 = 100 | 37 + _____ = 40 |
| _____ + 23 = 30 | 74 + _____ = 80 | _____ + 69 = 70 | 14 + _____ = 20 |
| _____ + 16 = 20 | 88 + _____ = 90 | _____ + 4 = 10 | 28 + _____ = 30 |
| _____ + 89 = 90 | 61 + _____ = 70 | _____ + 49 = 50 | 21 + _____ = 30 |
| _____ + 55 = 60 | 97 + _____ = 100 | _____ + 19 = 20 | 59 + _____ = 60 |
| _____ + 22 = 30 | 1 + _____ = 10 | _____ + 3 = 10 | 82 + _____ = 90 |
| _____ + 34 = 40 | 51 + _____ = 60 | _____ + 71 = 80 | 17 + _____ = 20 |
| _____ + 85 = 90 | 75 + _____ = 80 | _____ + 12 = 20 | 98 + _____ = 100 |
| _____ + 95 = 100 | 93 + _____ = 100 | _____ + 47 = 50 | 52 + _____ = 60 |
| _____ + 2 = 10 | 9 + _____ = 10 | _____ + 18 = 20 | 79 + _____ = 80 |
| _____ + 81 = 90 | 64 + _____ = 70 | _____ + 73 = 80 | 76 + _____ = 80 |
| _____ + 41 = 50 | 36 + _____ = 40 | _____ + 26 = 30 | 57 + _____ = 60 |
| _____ + 73 = 80 | 7 + _____ = 10 | _____ + 8 = 10 | 27 + _____ = 30 |
| _____ + 52 = 60 | 79 + _____ = 80 | _____ + 78 = 80 | 2 + _____ = 10 |
| _____ + 13 = 20 | 54 + _____ = 60 | _____ + 97 = 100 | 82 + _____ = 90 |
| _____ + 53 = 60 | 12 + _____ = 20 | _____ + 74 = 80 | 61 + _____ = 70 |
| _____ + 48 = 50 | 95 + _____ = 100 | _____ + 84 = 90 | 92 + _____ = 100 |
| _____ + 51 = 60 | 63 + _____ = 70 | _____ + 11 = 20 | 46 + _____ = 50 |
| _____ + 3 = 10 | 16 + _____ = 20 | _____ + 5 = 10 | 1 + _____ = 10 |
| _____ + 85 = 90 | 39 + _____ = 40 | _____ + 98 = 100 | 55 + _____ = 60 |
| _____ + 34 = 40 | 28 + _____ = 30 | _____ + 35 = 40 | 18 + _____ = 20 |
| _____ + 24 = 30 | 69 + _____ = 70 | _____ + 23 = 30 | 32 + _____ = 40 |
| _____ + 77 = 80 | 68 + _____ = 70 | _____ + 99 = 100 | 93 + _____ = 100 |
| _____ + 38 = 40 | 66 + _____ = 70 | _____ + 86 = 90 | 41 + _____ = 50 |



Remplir le blanc pour résoudre chaque problème.

$\underline{1} + 99 = 100$

$57 + \underline{3} = 60$

$\underline{2} + 58 = 60$

$43 + \underline{7} = 50$

$\underline{2} + 48 = 50$

$67 + \underline{3} = 70$

$\underline{4} + 96 = 100$

$37 + \underline{3} = 40$

$\underline{7} + 23 = 30$

$74 + \underline{6} = 80$

$\underline{1} + 69 = 70$

$14 + \underline{6} = 20$

$\underline{4} + 16 = 20$

$88 + \underline{2} = 90$

$\underline{6} + 4 = 10$

$28 + \underline{2} = 30$

$\underline{1} + 89 = 90$

$61 + \underline{9} = 70$

$\underline{1} + 49 = 50$

$21 + \underline{9} = 30$

$\underline{5} + 55 = 60$

$97 + \underline{3} = 100$

$\underline{1} + 19 = 20$

$59 + \underline{1} = 60$

$\underline{8} + 22 = 30$

$1 + \underline{9} = 10$

$\underline{7} + 3 = 10$

$82 + \underline{8} = 90$

$\underline{6} + 34 = 40$

$51 + \underline{9} = 60$

$\underline{9} + 71 = 80$

$17 + \underline{3} = 20$

$\underline{5} + 85 = 90$

$75 + \underline{5} = 80$

$\underline{8} + 12 = 20$

$98 + \underline{2} = 100$

$\underline{5} + 95 = 100$

$93 + \underline{7} = 100$

$\underline{3} + 47 = 50$

$52 + \underline{8} = 60$

$\underline{8} + 2 = 10$

$9 + \underline{1} = 10$

$\underline{2} + 18 = 20$

$79 + \underline{1} = 80$

$\underline{9} + 81 = 90$

$64 + \underline{6} = 70$

$\underline{7} + 73 = 80$

$76 + \underline{4} = 80$

$\underline{9} + 41 = 50$

$36 + \underline{4} = 40$

$\underline{4} + 26 = 30$

$57 + \underline{3} = 60$

$\underline{7} + 73 = 80$

$7 + \underline{3} = 10$

$\underline{2} + 8 = 10$

$27 + \underline{3} = 30$

$\underline{8} + 52 = 60$

$79 + \underline{1} = 80$

$\underline{2} + 78 = 80$

$2 + \underline{8} = 10$

$\underline{7} + 13 = 20$

$54 + \underline{6} = 60$

$\underline{3} + 97 = 100$

$82 + \underline{8} = 90$

$\underline{7} + 53 = 60$

$12 + \underline{8} = 20$

$\underline{6} + 74 = 80$

$61 + \underline{9} = 70$

$\underline{2} + 48 = 50$

$95 + \underline{5} = 100$

$\underline{6} + 84 = 90$

$92 + \underline{8} = 100$

$\underline{9} + 51 = 60$

$63 + \underline{7} = 70$

$\underline{9} + 11 = 20$

$46 + \underline{4} = 50$

$\underline{7} + 3 = 10$

$16 + \underline{4} = 20$

$\underline{5} + 5 = 10$

$1 + \underline{9} = 10$

$\underline{5} + 85 = 90$

$39 + \underline{1} = 40$

$\underline{2} + 98 = 100$

$55 + \underline{5} = 60$

$\underline{6} + 34 = 40$

$28 + \underline{2} = 30$

$\underline{5} + 35 = 40$

$18 + \underline{2} = 20$

$\underline{6} + 24 = 30$

$69 + \underline{1} = 70$

$\underline{7} + 23 = 30$

$32 + \underline{8} = 40$

$\underline{3} + 77 = 80$

$68 + \underline{2} = 70$

$\underline{1} + 99 = 100$

$93 + \underline{7} = 100$

$\underline{2} + 38 = 40$

$66 + \underline{4} = 70$

$\underline{4} + 86 = 90$

$41 + \underline{9} = 50$



Remplir le blanc pour résoudre chaque problème.

- | | | | |
|-----------------|------------------|------------------|------------------|
| _____ + 73 = 80 | 99 + _____ = 100 | _____ + 24 = 30 | 15 + _____ = 20 |
| _____ + 72 = 80 | 32 + _____ = 40 | _____ + 62 = 70 | 86 + _____ = 90 |
| _____ + 34 = 40 | 39 + _____ = 40 | _____ + 3 = 10 | 13 + _____ = 20 |
| _____ + 53 = 60 | 38 + _____ = 40 | _____ + 49 = 50 | 47 + _____ = 50 |
| _____ + 6 = 10 | 84 + _____ = 90 | _____ + 29 = 30 | 11 + _____ = 20 |
| _____ + 31 = 40 | 87 + _____ = 90 | _____ + 1 = 10 | 98 + _____ = 100 |
| _____ + 4 = 10 | 65 + _____ = 70 | _____ + 43 = 50 | 48 + _____ = 50 |
| _____ + 85 = 90 | 55 + _____ = 60 | _____ + 79 = 80 | 75 + _____ = 80 |
| _____ + 44 = 50 | 33 + _____ = 40 | _____ + 51 = 60 | 36 + _____ = 40 |
| _____ + 17 = 20 | 7 + _____ = 10 | _____ + 16 = 20 | 89 + _____ = 90 |
| _____ + 41 = 50 | 83 + _____ = 90 | _____ + 93 = 100 | 52 + _____ = 60 |
| _____ + 69 = 70 | 78 + _____ = 80 | _____ + 28 = 30 | 2 + _____ = 10 |
| _____ + 35 = 40 | 96 + _____ = 100 | _____ + 72 = 80 | 37 + _____ = 40 |
| _____ + 66 = 70 | 21 + _____ = 30 | _____ + 93 = 100 | 53 + _____ = 60 |
| _____ + 33 = 40 | 89 + _____ = 90 | _____ + 15 = 20 | 8 + _____ = 10 |
| _____ + 34 = 40 | 77 + _____ = 80 | _____ + 4 = 10 | 19 + _____ = 20 |
| _____ + 6 = 10 | 62 + _____ = 70 | _____ + 22 = 30 | 39 + _____ = 40 |
| _____ + 7 = 10 | 86 + _____ = 90 | _____ + 63 = 70 | 94 + _____ = 100 |
| _____ + 17 = 20 | 29 + _____ = 30 | _____ + 41 = 50 | 51 + _____ = 60 |
| _____ + 78 = 80 | 43 + _____ = 50 | _____ + 11 = 20 | 45 + _____ = 50 |
| _____ + 1 = 10 | 58 + _____ = 60 | _____ + 14 = 20 | 26 + _____ = 30 |
| _____ + 69 = 70 | 48 + _____ = 50 | _____ + 16 = 20 | 84 + _____ = 90 |
| _____ + 36 = 40 | 67 + _____ = 70 | _____ + 42 = 50 | 2 + _____ = 10 |
| _____ + 13 = 20 | 27 + _____ = 30 | _____ + 31 = 40 | 38 + _____ = 40 |
| _____ + 55 = 60 | 64 + _____ = 70 | _____ + 91 = 100 | 56 + _____ = 60 |



Remplir le blanc pour résoudre chaque problème.

- | | | | |
|--------------------|---------------------|---------------------|---------------------|
| <u>7</u> + 73 = 80 | 99 + <u>1</u> = 100 | <u>6</u> + 24 = 30 | 15 + <u>5</u> = 20 |
| <u>8</u> + 72 = 80 | 32 + <u>8</u> = 40 | <u>8</u> + 62 = 70 | 86 + <u>4</u> = 90 |
| <u>6</u> + 34 = 40 | 39 + <u>1</u> = 40 | <u>7</u> + 3 = 10 | 13 + <u>7</u> = 20 |
| <u>7</u> + 53 = 60 | 38 + <u>2</u> = 40 | <u>1</u> + 49 = 50 | 47 + <u>3</u> = 50 |
| <u>4</u> + 6 = 10 | 84 + <u>6</u> = 90 | <u>1</u> + 29 = 30 | 11 + <u>9</u> = 20 |
| <u>9</u> + 31 = 40 | 87 + <u>3</u> = 90 | <u>9</u> + 1 = 10 | 98 + <u>2</u> = 100 |
| <u>6</u> + 4 = 10 | 65 + <u>5</u> = 70 | <u>7</u> + 43 = 50 | 48 + <u>2</u> = 50 |
| <u>5</u> + 85 = 90 | 55 + <u>5</u> = 60 | <u>1</u> + 79 = 80 | 75 + <u>5</u> = 80 |
| <u>6</u> + 44 = 50 | 33 + <u>7</u> = 40 | <u>9</u> + 51 = 60 | 36 + <u>4</u> = 40 |
| <u>3</u> + 17 = 20 | 7 + <u>3</u> = 10 | <u>4</u> + 16 = 20 | 89 + <u>1</u> = 90 |
| <u>9</u> + 41 = 50 | 83 + <u>7</u> = 90 | <u>7</u> + 93 = 100 | 52 + <u>8</u> = 60 |
| <u>1</u> + 69 = 70 | 78 + <u>2</u> = 80 | <u>2</u> + 28 = 30 | 2 + <u>8</u> = 10 |
| <u>5</u> + 35 = 40 | 96 + <u>4</u> = 100 | <u>8</u> + 72 = 80 | 37 + <u>3</u> = 40 |
| <u>4</u> + 66 = 70 | 21 + <u>9</u> = 30 | <u>7</u> + 93 = 100 | 53 + <u>7</u> = 60 |
| <u>7</u> + 33 = 40 | 89 + <u>1</u> = 90 | <u>5</u> + 15 = 20 | 8 + <u>2</u> = 10 |
| <u>6</u> + 34 = 40 | 77 + <u>3</u> = 80 | <u>6</u> + 4 = 10 | 19 + <u>1</u> = 20 |
| <u>4</u> + 6 = 10 | 62 + <u>8</u> = 70 | <u>8</u> + 22 = 30 | 39 + <u>1</u> = 40 |
| <u>3</u> + 7 = 10 | 86 + <u>4</u> = 90 | <u>7</u> + 63 = 70 | 94 + <u>6</u> = 100 |
| <u>3</u> + 17 = 20 | 29 + <u>1</u> = 30 | <u>9</u> + 41 = 50 | 51 + <u>9</u> = 60 |
| <u>2</u> + 78 = 80 | 43 + <u>7</u> = 50 | <u>9</u> + 11 = 20 | 45 + <u>5</u> = 50 |
| <u>9</u> + 1 = 10 | 58 + <u>2</u> = 60 | <u>6</u> + 14 = 20 | 26 + <u>4</u> = 30 |
| <u>1</u> + 69 = 70 | 48 + <u>2</u> = 50 | <u>4</u> + 16 = 20 | 84 + <u>6</u> = 90 |
| <u>4</u> + 36 = 40 | 67 + <u>3</u> = 70 | <u>8</u> + 42 = 50 | 2 + <u>8</u> = 10 |
| <u>7</u> + 13 = 20 | 27 + <u>3</u> = 30 | <u>9</u> + 31 = 40 | 38 + <u>2</u> = 40 |
| <u>5</u> + 55 = 60 | 64 + <u>6</u> = 70 | <u>9</u> + 91 = 100 | 56 + <u>4</u> = 60 |



Remplir le blanc pour résoudre chaque problème.

- | | | | |
|------------------|------------------|------------------|------------------|
| _____ + 46 = 50 | 61 + _____ = 70 | _____ + 75 = 80 | 29 + _____ = 30 |
| _____ + 93 = 100 | 99 + _____ = 100 | _____ + 47 = 50 | 21 + _____ = 30 |
| _____ + 74 = 80 | 16 + _____ = 20 | _____ + 43 = 50 | 42 + _____ = 50 |
| _____ + 89 = 90 | 67 + _____ = 70 | _____ + 88 = 90 | 11 + _____ = 20 |
| _____ + 77 = 80 | 26 + _____ = 30 | _____ + 14 = 20 | 8 + _____ = 10 |
| _____ + 7 = 10 | 76 + _____ = 80 | _____ + 1 = 10 | 19 + _____ = 20 |
| _____ + 98 = 100 | 82 + _____ = 90 | _____ + 66 = 70 | 35 + _____ = 40 |
| _____ + 52 = 60 | 49 + _____ = 50 | _____ + 96 = 100 | 59 + _____ = 60 |
| _____ + 3 = 10 | 57 + _____ = 60 | _____ + 27 = 30 | 37 + _____ = 40 |
| _____ + 4 = 10 | 83 + _____ = 90 | _____ + 13 = 20 | 87 + _____ = 90 |
| _____ + 32 = 40 | 22 + _____ = 30 | _____ + 28 = 30 | 44 + _____ = 50 |
| _____ + 58 = 60 | 6 + _____ = 10 | _____ + 78 = 80 | 92 + _____ = 100 |
| _____ + 36 = 40 | 25 + _____ = 30 | _____ + 73 = 80 | 53 + _____ = 60 |
| _____ + 72 = 80 | 71 + _____ = 80 | _____ + 84 = 90 | 21 + _____ = 30 |
| _____ + 67 = 70 | 78 + _____ = 80 | _____ + 58 = 60 | 8 + _____ = 10 |
| _____ + 64 = 70 | 65 + _____ = 70 | _____ + 44 = 50 | 39 + _____ = 40 |
| _____ + 11 = 20 | 1 + _____ = 10 | _____ + 42 = 50 | 17 + _____ = 20 |
| _____ + 46 = 50 | 63 + _____ = 70 | _____ + 68 = 70 | 33 + _____ = 40 |
| _____ + 18 = 20 | 13 + _____ = 20 | _____ + 37 = 40 | 92 + _____ = 100 |
| _____ + 47 = 50 | 9 + _____ = 10 | _____ + 31 = 40 | 59 + _____ = 60 |
| _____ + 16 = 20 | 3 + _____ = 10 | _____ + 7 = 10 | 45 + _____ = 50 |
| _____ + 36 = 40 | 29 + _____ = 30 | _____ + 82 = 90 | 74 + _____ = 80 |
| _____ + 28 = 30 | 93 + _____ = 100 | _____ + 26 = 30 | 89 + _____ = 90 |
| _____ + 76 = 80 | 81 + _____ = 90 | _____ + 69 = 70 | 96 + _____ = 100 |
| _____ + 19 = 20 | 86 + _____ = 90 | _____ + 97 = 100 | 77 + _____ = 80 |



Remplir le blanc pour résoudre chaque problème.

$4 + 46 = 50$

$61 + 9 = 70$

$5 + 75 = 80$

$29 + 1 = 30$

$7 + 93 = 100$

$99 + 1 = 100$

$3 + 47 = 50$

$21 + 9 = 30$

$6 + 74 = 80$

$16 + 4 = 20$

$7 + 43 = 50$

$42 + 8 = 50$

$1 + 89 = 90$

$67 + 3 = 70$

$2 + 88 = 90$

$11 + 9 = 20$

$3 + 77 = 80$

$26 + 4 = 30$

$6 + 14 = 20$

$8 + 2 = 10$

$3 + 7 = 10$

$76 + 4 = 80$

$9 + 1 = 10$

$19 + 1 = 20$

$2 + 98 = 100$

$82 + 8 = 90$

$4 + 66 = 70$

$35 + 5 = 40$

$8 + 52 = 60$

$49 + 1 = 50$

$4 + 96 = 100$

$59 + 1 = 60$

$7 + 3 = 10$

$57 + 3 = 60$

$3 + 27 = 30$

$37 + 3 = 40$

$6 + 4 = 10$

$83 + 7 = 90$

$7 + 13 = 20$

$87 + 3 = 90$

$8 + 32 = 40$

$22 + 8 = 30$

$2 + 28 = 30$

$44 + 6 = 50$

$2 + 58 = 60$

$6 + 4 = 10$

$2 + 78 = 80$

$92 + 8 = 100$

$4 + 36 = 40$

$25 + 5 = 30$

$7 + 73 = 80$

$53 + 7 = 60$

$8 + 72 = 80$

$71 + 9 = 80$

$6 + 84 = 90$

$21 + 9 = 30$

$3 + 67 = 70$

$78 + 2 = 80$

$2 + 58 = 60$

$8 + 2 = 10$

$6 + 64 = 70$

$65 + 5 = 70$

$6 + 44 = 50$

$39 + 1 = 40$

$9 + 11 = 20$

$1 + 9 = 10$

$8 + 42 = 50$

$17 + 3 = 20$

$4 + 46 = 50$

$63 + 7 = 70$

$2 + 68 = 70$

$33 + 7 = 40$

$2 + 18 = 20$

$13 + 7 = 20$

$3 + 37 = 40$

$92 + 8 = 100$

$3 + 47 = 50$

$9 + 1 = 10$

$9 + 31 = 40$

$59 + 1 = 60$

$4 + 16 = 20$

$3 + 7 = 10$

$3 + 7 = 10$

$45 + 5 = 50$

$4 + 36 = 40$

$29 + 1 = 30$

$8 + 82 = 90$

$74 + 6 = 80$

$2 + 28 = 30$

$93 + 7 = 100$

$4 + 26 = 30$

$89 + 1 = 90$

$4 + 76 = 80$

$81 + 9 = 90$

$1 + 69 = 70$

$96 + 4 = 100$

$1 + 19 = 20$

$86 + 4 = 90$

$3 + 97 = 100$

$77 + 3 = 80$



Remplir le blanc pour résoudre chaque problème.

- | | | | |
|------------------|------------------|------------------|------------------|
| _____ + 52 = 60 | 65 + _____ = 70 | _____ + 29 = 30 | 46 + _____ = 50 |
| _____ + 28 = 30 | 37 + _____ = 40 | _____ + 85 = 90 | 99 + _____ = 100 |
| _____ + 77 = 80 | 51 + _____ = 60 | _____ + 98 = 100 | 3 + _____ = 10 |
| _____ + 39 = 40 | 34 + _____ = 40 | _____ + 48 = 50 | 96 + _____ = 100 |
| _____ + 86 = 90 | 84 + _____ = 90 | _____ + 56 = 60 | 79 + _____ = 80 |
| _____ + 21 = 30 | 92 + _____ = 100 | _____ + 54 = 60 | 74 + _____ = 80 |
| _____ + 81 = 90 | 71 + _____ = 80 | _____ + 38 = 40 | 61 + _____ = 70 |
| _____ + 7 = 10 | 91 + _____ = 100 | _____ + 23 = 30 | 63 + _____ = 70 |
| _____ + 5 = 10 | 68 + _____ = 70 | _____ + 47 = 50 | 44 + _____ = 50 |
| _____ + 1 = 10 | 33 + _____ = 40 | _____ + 76 = 80 | 4 + _____ = 10 |
| _____ + 89 = 90 | 26 + _____ = 30 | _____ + 13 = 20 | 31 + _____ = 40 |
| _____ + 94 = 100 | 58 + _____ = 60 | _____ + 22 = 30 | 62 + _____ = 70 |
| _____ + 87 = 90 | 41 + _____ = 50 | _____ + 39 = 40 | 86 + _____ = 90 |
| _____ + 21 = 30 | 76 + _____ = 80 | _____ + 57 = 60 | 41 + _____ = 50 |
| _____ + 56 = 60 | 74 + _____ = 80 | _____ + 42 = 50 | 11 + _____ = 20 |
| _____ + 19 = 20 | 32 + _____ = 40 | _____ + 46 = 50 | 53 + _____ = 60 |
| _____ + 5 = 10 | 45 + _____ = 50 | _____ + 61 = 70 | 66 + _____ = 70 |
| _____ + 82 = 90 | 35 + _____ = 40 | _____ + 89 = 90 | 95 + _____ = 100 |
| _____ + 75 = 80 | 78 + _____ = 80 | _____ + 12 = 20 | 16 + _____ = 20 |
| _____ + 94 = 100 | 71 + _____ = 80 | _____ + 48 = 50 | 97 + _____ = 100 |
| _____ + 24 = 30 | 2 + _____ = 10 | _____ + 51 = 60 | 23 + _____ = 30 |
| _____ + 34 = 40 | 88 + _____ = 90 | _____ + 65 = 70 | 47 + _____ = 50 |
| _____ + 22 = 30 | 67 + _____ = 70 | _____ + 1 = 10 | 73 + _____ = 80 |
| _____ + 91 = 100 | 25 + _____ = 30 | _____ + 13 = 20 | 44 + _____ = 50 |
| _____ + 64 = 70 | 54 + _____ = 60 | _____ + 52 = 60 | 18 + _____ = 20 |



Remplir le blanc pour résoudre chaque problème.

$8 + 52 = 60$

$65 + 5 = 70$

$1 + 29 = 30$

$46 + 4 = 50$

$2 + 28 = 30$

$37 + 3 = 40$

$5 + 85 = 90$

$99 + 1 = 100$

$3 + 77 = 80$

$51 + 9 = 60$

$2 + 98 = 100$

$3 + 7 = 10$

$1 + 39 = 40$

$34 + 6 = 40$

$2 + 48 = 50$

$96 + 4 = 100$

$4 + 86 = 90$

$84 + 6 = 90$

$4 + 56 = 60$

$79 + 1 = 80$

$9 + 21 = 30$

$92 + 8 = 100$

$6 + 54 = 60$

$74 + 6 = 80$

$9 + 81 = 90$

$71 + 9 = 80$

$2 + 38 = 40$

$61 + 9 = 70$

$3 + 7 = 10$

$91 + 9 = 100$

$7 + 23 = 30$

$63 + 7 = 70$

$5 + 5 = 10$

$68 + 2 = 70$

$3 + 47 = 50$

$44 + 6 = 50$

$9 + 1 = 10$

$33 + 7 = 40$

$4 + 76 = 80$

$4 + 6 = 10$

$1 + 89 = 90$

$26 + 4 = 30$

$7 + 13 = 20$

$31 + 9 = 40$

$6 + 94 = 100$

$58 + 2 = 60$

$8 + 22 = 30$

$62 + 8 = 70$

$3 + 87 = 90$

$41 + 9 = 50$

$1 + 39 = 40$

$86 + 4 = 90$

$9 + 21 = 30$

$76 + 4 = 80$

$3 + 57 = 60$

$41 + 9 = 50$

$4 + 56 = 60$

$74 + 6 = 80$

$8 + 42 = 50$

$11 + 9 = 20$

$1 + 19 = 20$

$32 + 8 = 40$

$4 + 46 = 50$

$53 + 7 = 60$

$5 + 5 = 10$

$45 + 5 = 50$

$9 + 61 = 70$

$66 + 4 = 70$

$8 + 82 = 90$

$35 + 5 = 40$

$1 + 89 = 90$

$95 + 5 = 100$

$5 + 75 = 80$

$78 + 2 = 80$

$8 + 12 = 20$

$16 + 4 = 20$

$6 + 94 = 100$

$71 + 9 = 80$

$2 + 48 = 50$

$97 + 3 = 100$

$6 + 24 = 30$

$2 + 8 = 10$

$9 + 51 = 60$

$23 + 7 = 30$

$6 + 34 = 40$

$88 + 2 = 90$

$5 + 65 = 70$

$47 + 3 = 50$

$8 + 22 = 30$

$67 + 3 = 70$

$9 + 1 = 10$

$73 + 7 = 80$

$9 + 91 = 100$

$25 + 5 = 30$

$7 + 13 = 20$

$44 + 6 = 50$

$6 + 64 = 70$

$54 + 6 = 60$

$8 + 52 = 60$

$18 + 2 = 20$



Remplir le blanc pour résoudre chaque problème.

- | | | | |
|------------------|-----------------|------------------|------------------|
| _____ + 48 = 50 | 86 + _____ = 90 | _____ + 65 = 70 | 16 + _____ = 20 |
| _____ + 69 = 70 | 44 + _____ = 50 | _____ + 39 = 40 | 41 + _____ = 50 |
| _____ + 92 = 100 | 58 + _____ = 60 | _____ + 88 = 90 | 6 + _____ = 10 |
| _____ + 33 = 40 | 27 + _____ = 30 | _____ + 68 = 70 | 82 + _____ = 90 |
| _____ + 84 = 90 | 63 + _____ = 70 | _____ + 54 = 60 | 64 + _____ = 70 |
| _____ + 56 = 60 | 37 + _____ = 40 | _____ + 77 = 80 | 71 + _____ = 80 |
| _____ + 17 = 20 | 87 + _____ = 90 | _____ + 15 = 20 | 85 + _____ = 90 |
| _____ + 35 = 40 | 61 + _____ = 70 | _____ + 3 = 10 | 24 + _____ = 30 |
| _____ + 59 = 60 | 34 + _____ = 40 | _____ + 99 = 100 | 49 + _____ = 50 |
| _____ + 26 = 30 | 11 + _____ = 20 | _____ + 12 = 20 | 96 + _____ = 100 |
| _____ + 91 = 100 | 43 + _____ = 50 | _____ + 76 = 80 | 94 + _____ = 100 |
| _____ + 7 = 10 | 74 + _____ = 80 | _____ + 23 = 30 | 55 + _____ = 60 |
| _____ + 13 = 20 | 57 + _____ = 60 | _____ + 24 = 30 | 95 + _____ = 100 |
| _____ + 41 = 50 | 67 + _____ = 70 | _____ + 5 = 10 | 31 + _____ = 40 |
| _____ + 21 = 30 | 42 + _____ = 50 | _____ + 97 = 100 | 86 + _____ = 90 |
| _____ + 84 = 90 | 25 + _____ = 30 | _____ + 91 = 100 | 9 + _____ = 10 |
| _____ + 63 = 70 | 61 + _____ = 70 | _____ + 65 = 70 | 47 + _____ = 50 |
| _____ + 77 = 80 | 82 + _____ = 90 | _____ + 39 = 40 | 14 + _____ = 20 |
| _____ + 46 = 50 | 26 + _____ = 30 | _____ + 87 = 90 | 93 + _____ = 100 |
| _____ + 68 = 70 | 29 + _____ = 30 | _____ + 71 = 80 | 8 + _____ = 10 |
| _____ + 81 = 90 | 33 + _____ = 40 | _____ + 43 = 50 | 52 + _____ = 60 |
| _____ + 2 = 10 | 58 + _____ = 60 | _____ + 54 = 60 | 11 + _____ = 20 |
| _____ + 36 = 40 | 13 + _____ = 20 | _____ + 85 = 90 | 98 + _____ = 100 |
| _____ + 57 = 60 | 88 + _____ = 90 | _____ + 12 = 20 | 4 + _____ = 10 |
| _____ + 32 = 40 | 16 + _____ = 20 | _____ + 69 = 70 | 79 + _____ = 80 |



Remplir le blanc pour résoudre chaque problème.

$2 + 48 = 50$

$86 + 4 = 90$

$5 + 65 = 70$

$16 + 4 = 20$

$1 + 69 = 70$

$44 + 6 = 50$

$1 + 39 = 40$

$41 + 9 = 50$

$8 + 92 = 100$

$58 + 2 = 60$

$2 + 88 = 90$

$6 + 4 = 10$

$7 + 33 = 40$

$27 + 3 = 30$

$2 + 68 = 70$

$82 + 8 = 90$

$6 + 84 = 90$

$63 + 7 = 70$

$6 + 54 = 60$

$64 + 6 = 70$

$4 + 56 = 60$

$37 + 3 = 40$

$3 + 77 = 80$

$71 + 9 = 80$

$3 + 17 = 20$

$87 + 3 = 90$

$5 + 15 = 20$

$85 + 5 = 90$

$5 + 35 = 40$

$61 + 9 = 70$

$7 + 3 = 10$

$24 + 6 = 30$

$1 + 59 = 60$

$34 + 6 = 40$

$1 + 99 = 100$

$49 + 1 = 50$

$4 + 26 = 30$

$11 + 9 = 20$

$8 + 12 = 20$

$96 + 4 = 100$

$9 + 91 = 100$

$43 + 7 = 50$

$4 + 76 = 80$

$94 + 6 = 100$

$3 + 7 = 10$

$74 + 6 = 80$

$7 + 23 = 30$

$55 + 5 = 60$

$7 + 13 = 20$

$57 + 3 = 60$

$6 + 24 = 30$

$95 + 5 = 100$

$9 + 41 = 50$

$67 + 3 = 70$

$5 + 5 = 10$

$31 + 9 = 40$

$9 + 21 = 30$

$42 + 8 = 50$

$3 + 97 = 100$

$86 + 4 = 90$

$6 + 84 = 90$

$25 + 5 = 30$

$9 + 91 = 100$

$9 + 1 = 10$

$7 + 63 = 70$

$61 + 9 = 70$

$5 + 65 = 70$

$47 + 3 = 50$

$3 + 77 = 80$

$82 + 8 = 90$

$1 + 39 = 40$

$14 + 6 = 20$

$4 + 46 = 50$

$26 + 4 = 30$

$3 + 87 = 90$

$93 + 7 = 100$

$2 + 68 = 70$

$29 + 1 = 30$

$9 + 71 = 80$

$8 + 2 = 10$

$9 + 81 = 90$

$33 + 7 = 40$

$7 + 43 = 50$

$52 + 8 = 60$

$8 + 2 = 10$

$58 + 2 = 60$

$6 + 54 = 60$

$11 + 9 = 20$

$4 + 36 = 40$

$13 + 7 = 20$

$5 + 85 = 90$

$98 + 2 = 100$

$3 + 57 = 60$

$88 + 2 = 90$

$8 + 12 = 20$

$4 + 6 = 10$

$8 + 32 = 40$

$16 + 4 = 20$

$1 + 69 = 70$

$79 + 1 = 80$