



Remplir le blanc pour résoudre chaque problème.

- |                  |                  |                  |                 |
|------------------|------------------|------------------|-----------------|
| _____ + 51 = 60  | 14 + _____ = 20  | _____ + 15 = 20  | 12 + _____ = 20 |
| _____ + 22 = 30  | 67 + _____ = 70  | _____ + 6 = 10   | 65 + _____ = 70 |
| _____ + 96 = 100 | 92 + _____ = 100 | _____ + 8 = 10   | 49 + _____ = 50 |
| _____ + 16 = 20  | 97 + _____ = 100 | _____ + 39 = 40  | 7 + _____ = 10  |
| _____ + 38 = 40  | 42 + _____ = 50  | _____ + 95 = 100 | 23 + _____ = 30 |
| _____ + 32 = 40  | 3 + _____ = 10   | _____ + 82 = 90  | 89 + _____ = 90 |
| _____ + 13 = 20  | 86 + _____ = 90  | _____ + 56 = 60  | 74 + _____ = 80 |
| _____ + 5 = 10   | 1 + _____ = 10   | _____ + 46 = 50  | 59 + _____ = 60 |
| _____ + 85 = 90  | 57 + _____ = 60  | _____ + 29 = 30  | 71 + _____ = 80 |
| _____ + 17 = 20  | 83 + _____ = 90  | _____ + 53 = 60  | 76 + _____ = 80 |
| _____ + 9 = 10   | 35 + _____ = 40  | _____ + 81 = 90  | 72 + _____ = 80 |
| _____ + 73 = 80  | 68 + _____ = 70  | _____ + 54 = 60  | 77 + _____ = 80 |
| _____ + 61 = 70  | 37 + _____ = 40  | _____ + 48 = 50  | 34 + _____ = 40 |
| _____ + 49 = 50  | 17 + _____ = 20  | _____ + 72 = 80  | 15 + _____ = 20 |
| _____ + 7 = 10   | 54 + _____ = 60  | _____ + 22 = 30  | 61 + _____ = 70 |
| _____ + 39 = 40  | 38 + _____ = 40  | _____ + 33 = 40  | 56 + _____ = 60 |
| _____ + 98 = 100 | 99 + _____ = 100 | _____ + 46 = 50  | 12 + _____ = 20 |
| _____ + 47 = 50  | 78 + _____ = 80  | _____ + 95 = 100 | 27 + _____ = 30 |
| _____ + 51 = 60  | 55 + _____ = 60  | _____ + 59 = 60  | 24 + _____ = 30 |
| _____ + 86 = 90  | 32 + _____ = 40  | _____ + 26 = 30  | 43 + _____ = 50 |
| _____ + 73 = 80  | 6 + _____ = 10   | _____ + 68 = 70  | 42 + _____ = 50 |
| _____ + 21 = 30  | 8 + _____ = 10   | _____ + 29 = 30  | 81 + _____ = 90 |
| _____ + 53 = 60  | 36 + _____ = 40  | _____ + 69 = 70  | 44 + _____ = 50 |
| _____ + 97 = 100 | 62 + _____ = 70  | _____ + 16 = 20  | 19 + _____ = 20 |
| _____ + 66 = 70  | 77 + _____ = 80  | _____ + 1 = 10   | 25 + _____ = 30 |



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$$\underline{9} + 51 = 60$$

$$14 + \underline{6} = 20$$

$$\underline{5} + 15 = 20$$

$$12 + \underline{8} = 20$$

$$\underline{8} + 22 = 30$$

$$67 + \underline{3} = 70$$

$$\underline{4} + 6 = 10$$

$$65 + \underline{5} = 70$$

$$\underline{4} + 96 = 100$$

$$92 + \underline{8} = 100$$

$$\underline{2} + 8 = 10$$

$$49 + \underline{1} = 50$$

$$\underline{4} + 16 = 20$$

$$97 + \underline{3} = 100$$

$$\underline{1} + 39 = 40$$

$$7 + \underline{3} = 10$$

$$\underline{2} + 38 = 40$$

$$42 + \underline{8} = 50$$

$$\underline{5} + 95 = 100$$

$$23 + \underline{7} = 30$$

$$\underline{8} + 32 = 40$$

$$3 + \underline{7} = 10$$

$$\underline{8} + 82 = 90$$

$$89 + \underline{1} = 90$$

$$\underline{7} + 13 = 20$$

$$86 + \underline{4} = 90$$

$$\underline{4} + 56 = 60$$

$$74 + \underline{6} = 80$$

$$\underline{5} + 5 = 10$$

$$1 + \underline{9} = 10$$

$$\underline{4} + 46 = 50$$

$$59 + \underline{1} = 60$$

$$\underline{5} + 85 = 90$$

$$57 + \underline{3} = 60$$

$$\underline{1} + 29 = 30$$

$$71 + \underline{9} = 80$$

$$\underline{3} + 17 = 20$$

$$83 + \underline{7} = 90$$

$$\underline{7} + 53 = 60$$

$$76 + \underline{4} = 80$$

$$\underline{1} + 9 = 10$$

$$35 + \underline{5} = 40$$

$$\underline{9} + 81 = 90$$

$$72 + \underline{8} = 80$$

$$\underline{7} + 73 = 80$$

$$68 + \underline{2} = 70$$

$$\underline{6} + 54 = 60$$

$$77 + \underline{3} = 80$$

$$\underline{9} + 61 = 70$$

$$37 + \underline{3} = 40$$

$$\underline{2} + 48 = 50$$

$$34 + \underline{6} = 40$$

$$\underline{1} + 49 = 50$$

$$17 + \underline{3} = 20$$

$$\underline{8} + 72 = 80$$

$$15 + \underline{5} = 20$$

$$\underline{3} + 7 = 10$$

$$54 + \underline{6} = 60$$

$$\underline{8} + 22 = 30$$

$$61 + \underline{9} = 70$$

$$\underline{1} + 39 = 40$$

$$38 + \underline{2} = 40$$

$$\underline{7} + 33 = 40$$

$$56 + \underline{4} = 60$$

$$\underline{2} + 98 = 100$$

$$99 + \underline{1} = 100$$

$$\underline{4} + 46 = 50$$

$$12 + \underline{8} = 20$$

$$\underline{3} + 47 = 50$$

$$78 + \underline{2} = 80$$

$$\underline{5} + 95 = 100$$

$$27 + \underline{3} = 30$$

$$\underline{9} + 51 = 60$$

$$55 + \underline{5} = 60$$

$$\underline{1} + 59 = 60$$

$$24 + \underline{6} = 30$$

$$\underline{4} + 86 = 90$$

$$32 + \underline{8} = 40$$

$$\underline{4} + 26 = 30$$

$$43 + \underline{7} = 50$$

$$\underline{7} + 73 = 80$$

$$6 + \underline{4} = 10$$

$$\underline{2} + 68 = 70$$

$$42 + \underline{8} = 50$$

$$\underline{9} + 21 = 30$$

$$8 + \underline{2} = 10$$

$$\underline{1} + 29 = 30$$

$$81 + \underline{9} = 90$$

$$\underline{7} + 53 = 60$$

$$36 + \underline{4} = 40$$

$$\underline{1} + 69 = 70$$

$$44 + \underline{6} = 50$$

$$\underline{3} + 97 = 100$$

$$62 + \underline{8} = 70$$

$$\underline{4} + 16 = 20$$

$$19 + \underline{1} = 20$$

$$\underline{4} + 66 = 70$$

$$77 + \underline{3} = 80$$

$$\underline{9} + 1 = 10$$

$$25 + \underline{5} = 30$$